Impression Plus Series® water softeners produce the soft water you desire — from a well or from city water. The easy-to-read LED backlit screen and user-friendly console allows you to monitor all operating functions.

**System Features:**
- Solid-state microprocessor control
- Top tank flange for easy servicing
- LED backlit display screen
- Meter monitors and self-adjusts regeneration cycles based on household trend of water use
- Easily programmed for optimum performance
- Extended lithium battery backup
- Flexible “adjustable cycle sequence” programming — saves salt and water
- Advanced history and diagnostic screens
- NSF/ANSI 44 tested and certified

A Single System that Softens Residential Waters

- Removes hardness
- Softens household water using minimal salt and water
- Experience cleaner clothes, softer hair, soft towels, residue-free showers, richer lathers and more
Impression Plus Series®
Softeners

The Meter
Water usage is electronically monitored and the system is automatically regenerated based on actual water consumption. The controller can anticipate higher water usage based on previous trends and regenerate the system, as needed, to ensure the availability of quality water. Likewise, when water usage is low, the system regenerates less often, saving on salt and water.

The Electronics
The microprocessor captures all operations, including gallons per day, total gallons, peak flow rates, and total regenerations. Time and history is held in memory and protected by a built-in battery backup.

The Control Valve
A rugged, Noryl™ control valve handles high flow rates without dropping household water pressures — like when showers, toilets and faucets are all in use at the same time.

NSF/ANSI 44 Tested and Certified
These softeners conform to NSF/ANSI 44 for the specific performance claims as verified and substantiated by test data.

Enjoy a Softer Lifestyle
Impression Plus Series® water softeners are built to last, easy to operate, and provide the quality water you need for everyday life. Your water will now perform at peak — creating richer lathers by using less soap, rinsing cleaner without film and residue and even protecting your household plumbing from staining, scale and mineral deposits.

The top tank flange makes servicing the tank a breeze. The softener also features an easy to read backlit LED display. The features and performance of Impression Plus can't be beat.

Cabinet Design
The optional Impression cabinet (IMPC) offers excellent space savings while still allowing up to 150 lbs salt storage. Its top sliding cover opens to a large tapered chute for ease of adding salt to the system without removing the cover.

This new design offers a unique flip up access window that allows you to program the valve without removing the cover.

A new brine valve/brine well system allows full access to the brine valve for servicing, without having to disassemble the complete system.